XR®-Pistol-Pro

Pistol-Grip Push-Pull Gun

Quick Specs

<table>
<thead>
<tr>
<th>Processes</th>
<th>Wire Types</th>
<th>Rated Output at 100% Duty Cycle</th>
</tr>
</thead>
<tbody>
<tr>
<td>MIG (GMAW)</td>
<td>Aluminum</td>
<td>Air-cooled: 200 A</td>
</tr>
<tr>
<td>Pulsed MIG (GMAW-P) with pulsing</td>
<td>Stainless steel</td>
<td>Water-cooled: 400 A</td>
</tr>
<tr>
<td>power source</td>
<td>Cored (gas-shielded)</td>
<td></td>
</tr>
</tbody>
</table>

Heavy Industrial Applications

- Emergency vehicles
- Recreational vehicles
- Trucks and trailers
- Boat/yacht building
- Sign manufacturers
- Shipbuilding
- Railcars
- Fabrication
- Tool boxes
- Recreational vehicles
- Trucks and trailers
- Railcars
- Boat/yacht building
- Sign manufacturers

The XR-Pistol-Pro gun is available in air- or water-cooled versions with 15-, 25- or 35-foot (4.6, 7.6 or 10.6 m) cable lengths.

The XR-Pistol-Pro is designed to be used with the XR™-S Control, XR-AlumaFeed® or Millermatic® 350P Aluminum as part of a push-pull system.

The industry's most reliable line of push-pull welding guns.

Easy access to drive assembly and removable toolless head tube reduces service time by allowing a simple means of changing drive rolls and head tube or performing routine maintenance without disassembly of gun.

Improved motor and drive design for better feedability and arc consistency over longer distances while helping reduce downtime and maintenance costs associated with complex drive systems.

Aluminum-series-specific tension settings ensure smooth wire feeding performance with 4000 or 5000 series aluminum wires.

Easy to rotate, self-seating head tube options in several different lengths and bend configurations (see page 4).

Guns are warranted for one year, parts and labor.
<table>
<thead>
<tr>
<th>Model</th>
<th>Welding Current Rating</th>
<th>Wire Feed Speed</th>
<th>Wire Diameter Capacity</th>
<th>Dimensions</th>
<th>Net Weight (Gun only)</th>
</tr>
</thead>
<tbody>
<tr>
<td>XR™-Pistol-Pro (air-cooled)</td>
<td>200 A at 100% duty cycle</td>
<td>70–900 ipm</td>
<td>.030–1/16 in. (0.8–1.6 mm) aluminum wire</td>
<td>H: 7.375 in. (187 mm)</td>
<td>2.2 lb. (1 kg)</td>
</tr>
<tr>
<td></td>
<td>250 A at 60% duty cycle</td>
<td>(1.8–23 m/min.) dependent on control box or Millermatic® used.</td>
<td>Wire kit 230708 required to run 1/16 in. (1.6 mm) wire</td>
<td>W: 1.875 in. (48 mm)</td>
<td></td>
</tr>
<tr>
<td>XR™-Pistol-Pro (water-cooled)</td>
<td>400 A at 100% duty cycle</td>
<td></td>
<td></td>
<td>D: 10.625 in. (270 mm)</td>
<td>2.4 lb. (1.1 kg)</td>
</tr>
</tbody>
</table>

### Standard Replacement Consumables

<table>
<thead>
<tr>
<th>Aluminum Wire Size</th>
<th>FasTip Contact Tip (Qty. 25)</th>
<th>Drive Rolls</th>
<th>Idler Rolls</th>
<th>Head Tube Liner 4 in. (102 mm)</th>
<th>Cable Liners</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>.030 in. (0.8 mm)</td>
<td>206186 .041 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>M1272</td>
<td>M1115</td>
<td>15 ft. (4.6 m)</td>
</tr>
<tr>
<td>.035 in. (0.9 mm)</td>
<td>206187 .047 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>M1272</td>
<td>248359</td>
<td>25 ft. (7.6 m)</td>
</tr>
<tr>
<td>.040 in. (1.0 mm)</td>
<td>206188 .053 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>M1272</td>
<td>248375</td>
<td>35 ft. (10.6 m)</td>
</tr>
<tr>
<td>3/64 in. (1.2 mm)</td>
<td>206189 .061 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>M1273</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1/16 in. (1.6 mm)</td>
<td>206191 .071 in. ID</td>
<td>227434</td>
<td>230710</td>
<td>M1273</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Standard Consumables – FasTip™ Series

#### Gas Diffusers
- **229670** 1/8 in. tip recess (Standard) For heavy-duty FasTip contact tips.
- **230678** 1/4 in. tip recess For heavy-duty FasTip contact tips.
- **230679** Flush tip For heavy-duty FasTip contact tips.

#### FasTip Contact Tips (25 per package)

- **Heavy-Duty (Aluminum Wire)**
  - 206186 .030 in. (0.8 mm)
  - 206187 .035 in. (0.9 mm)
  - 206188 .040 in. (1.0 mm)
  - 206189 3/64 in. (1.2 mm)
  - 206191 1/16 in. (1.6 mm)

- **Tapered (Aluminum Wire)**
  - 209026 .030 in. (0.8 mm)
  - 209027 .035 in. (0.9 mm)
  - 209029 3/64 in. (1.2 mm)
  - 206030 1/16 in. (1.6 mm)

#### Nozzles

- **Screw-On Brass**
  - 199610 1/2 in. orifice, tapered
  - 199611 3/4 in. orifice, straight
  - 199612 3/4 in. orifice, straight HD
  - 199613 5/8 in. orifice, tapered
  - 199614 5/8 in. orifice, tapered HD

- **Screw-On Copper**
  - 199615 1/2 in. orifice, tapered
  - 199616 3/4 in. orifice, straight
  - 199617 3/4 in. orifice, straight HD
  - 198855 5/8 in. orifice, tapered
  - 199618 5/8 in. orifice, tapered HD
  - 207313 5/8 in. orifice, tapered 15/16 O.D.
  - 209035 3/8 in. orifice, tapered
  - 209036 1/2 in. orifice, tapered

---

<table>
<thead>
<tr>
<th>FasTip Contact Tip (Qty. 25)</th>
<th>Drive Rolls</th>
<th>Idler Rolls</th>
<th>Head Tube Liner 4 in. (102 mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heavy-Duty (Aluminum Wire)</td>
<td>206186</td>
<td>227434</td>
<td>M1272</td>
</tr>
<tr>
<td>3/64 in. (1.2 mm)</td>
<td>206189</td>
<td>227434</td>
<td>M1273</td>
</tr>
<tr>
<td>1/16 in. (1.6 mm)</td>
<td>206191</td>
<td>227434</td>
<td>M1273</td>
</tr>
</tbody>
</table>

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**Specifications** (Subject to change without notice.)
**Optional Consumables – Centerfire™ Series**

<table>
<thead>
<tr>
<th>Insulator</th>
<th>10012</th>
<th>XR-Aluma-Pro™ Diffuser Conversion Kits for .035–1/16 inch aluminum</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4323R</td>
<td>For D-1AP diffuser</td>
</tr>
<tr>
<td>Diffuser</td>
<td>D-1AP (large)</td>
<td>230669 For D-1AP diffuser</td>
</tr>
<tr>
<td></td>
<td>DS-1AP (small)</td>
<td>230670 For DS-1AP diffuser</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Diffuser kits must be used to convert to Centerfire™ Series consumables. Kit includes diffuser and head tube liners.</td>
</tr>
<tr>
<td></td>
<td></td>
<td><strong>Aluminum-Specific T Series Contact Tips</strong></td>
</tr>
<tr>
<td></td>
<td></td>
<td>T-035AL .035 in. (0.9 mm)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>T-047AL .047 in. (1.2 mm)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>T-062AL 1/16 in. (1.6 mm)</td>
</tr>
</tbody>
</table>

**Large Nozzles**
- N-3414C Copper, 3/4 in. I.D., 1/4 in. tip recess
- N-3418B Brass, 3/4 in. I.D., 1/8 in. tip recess
- N-3414B Brass, 3/4 in. I.D., 1/4 in. tip recess
- N-5814C Copper, 5/8 in. I.D., 1/4 in. tip recess
- N-5818B Brass, 5/8 in. I.D., 1/8 in. tip recess
- N-5814B Brass, 5/8 in. I.D., 1/4 in. tip recess

**Small Nozzles**
- NS-5818B Brass, 5/8 in. I.D., 1/8 in. tip recess
- NS-1218B Brass, 1/2 in. I.D., 1/8 in. tip recess
- NS-1200B Brass, 1/2 in. I.D., flush tip
- NST-3818B Brass, 3/8 in. I.D., 1/8 in. tip recess

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**Insulator**
- 10012

**Diffuser**
- D-1AP (large)
- DS-1AP (small)

**“T” Series Tip**

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**Large Nozzle**

---

**Small Nozzle**

---

**Insulator**
- 4323R

**Diffuser**
- DS-1AP (small)

**“T” Series Tip**

---

**Small Nozzle**

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Optional Head Tube Assemblies

45 Degree/4 Inch
255037 Air-cooled
255338 Water-cooled

45 Degree/6 Inch
255040 Air-cooled
231517 Water-cooled
(standard on XR-Aluma-Pro™)

60 Degree/4 Inch
231519 Air-cooled
255038 Water-cooled
(standard on XR-Aluma-Pro™)

60 Degree/6 Inch
231518 Air-cooled
255 041 Water-cooled

45 Degree/10 Inch
258295 Air-cooled
For hard-to-reach welds where a smaller nozzle and longer reach is needed.

180 Degree/4 Inch
255716 Air-cooled
255717 Water-cooled
(standard on XR™-Pistol Pro)

180 Degree/6 Inch
258476 Air-cooled
258477 Water-cooled
(standard on XR™-Pistol Plus)

180 Degree/8 Inch
255042 Air-cooled
255043 Water-cooled
(standard on XR™-Pistol Plus)

45 Degree/6 Inch
246205 Water-cooled
(standard on XR-Aluma-Pro™ Plus)

60 Degree/6 Inch
258476 Air-cooled
258477 Water-cooled

180 Degree/6 Inch
258474 Air-cooled
258475 Water-cooled

45 Degree/6 Inch
262206 Air-cooled
258293 Water-cooled

60 Degree/6 Inch
262207 Air-cooled
258294 Water-cooled

180 Degree/6 Inch
262208 Air-cooled
259535 Water-cooled

Heavy-Duty Head Tube Assemblies
For high-duty-cycle applications.

45 Degree/6 Inch
Heavy-Duty
262206 Air-cooled
258293 Water-cooled

60 Degree/6 Inch
Heavy-Duty
262207 Air-cooled
258294 Water-cooled

Flex Neck/10 Inch
267517 Air-cooled
Ideal for hard-to-reach welds.
Genuine Miller® Accessories

<table>
<thead>
<tr>
<th>Leather Cable Cover</th>
<th>241159 15 ft. (4.6 m)</th>
<th>248355 25 ft. (7.6 m)</th>
<th>248377 35 ft. (10.6 m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Protects gun hose and cable assembly from wear and abrasion. Features full-length hook-and-loop closure for ease of maintenance or replacement.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>One-Pound (0.5 kg) Spool Canister</th>
<th>132230</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ideal for use with XR guns if a small job arises requiring a different wire size and/or wire type that does not justify a 12-inch (305 mm) spool of wire. The XR feed cable is removed if the spool canister is being used. Canister accommodates 4-inch (102 mm) spools of wire.</td>
<td></td>
</tr>
</tbody>
</table>

50-Degree Curved Nozzle Kit-A | 264064 |
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Directly attaches to XR-Aluma-Pro™ or XR™-Pistol-Pro for access to confined weld joint areas. Used with .030 – .040 in. (0.8 – 1.0 mm) wire. Kit includes two of each size contact tip to accommodate all wire sizes, nozzle adapter kit and curved nozzle. Uses standard straight head tube liner.</td>
<td></td>
</tr>
</tbody>
</table>

Replacement Contact Tips for 50-Degree Curved Nozzle | 148155 .030 and .035 in. (0.8 and 0.9 mm) wire | 148154 .047 in. (1.2 mm) wire | 148156 1/16 in. (1.6 mm) wire |

50-Degree Curved Nozzle Insulator Kit | 264066 |
| Sleeve goes over center of curved nozzle to protect operator from heat. For use with 50-Degree Curved Nozzle Kit-A above. |

Bernard® Quik Tip™ Tight-Access Liners (10-inch assemblies) | 1427 .030 – .040 in. (0.8 – 1.0 mm) | 1421 3/64 and 1/16 in. (1.2 and 1.6 mm) |

Fastip Liners (6-inch assemblies) | M1430 .030 – .040 in. (0.8 – 1.0 mm) | M1365 3/64 and 1/16 in. (1.2 and 1.6 mm) |

Phosphorous Bronze Liners (6-inch heavy-duty water-cooled assemblies) | M1437 .030 – .040 in. (0.8 – 1.0 mm) |

Universal Teflon® Liner Kit | 262707 .030 – .040 in. (0.8 – 1.0 mm) |
| black liners |
| 262705 3/64 and 1/16 in. (1.2 and 1.6 mm) |
| yellow liners |

Includes five 14-inch liners and cutter. Liners can be cut to correct length for any pistol or gooseneck-style gun. Cutter provides a straight, clean cut to reduce shaving and feeding problems. |

Teflon® Liner Cutter | 258863 |

Phosphorous Bronze Liner | M1461 4-inch |
| M1462 6-inch |

For use with hardwire liner kit above when used in XR-Pistol-Pro gun. |

Hardwire Liner Kit for Steel and Stainless | 198377 |
| For 15, 25, or 35 ft. (4.6, 7.6 or 10.6 m) guns. Kit consists of gun head tube liner M1461 listed below and feed cable liner. Recommend using .030 – .045 inch mild steel or stainless steel electrode wire. |
| Note: .052- and 1/16-inch wires not recommended. |

Universal Teflon® Liner Kit | 262707 .030 – .040 in. (0.8 – 1.0 mm) |
| black liners |

1/16-inch (1.6 mm) Wire Kit | 230708 |
| Specially designed for 1/16-inch wire. Includes idler roll, head tube liner and inlet guide. Required when running 1/16-inch wires. Not included with standard XR-Pistol-Pro gun. |

Fastip Liners (6-inch assemblies) | M1423 .030 – .040 in. (0.8 – 1.0 mm) | M1424 3/64 and 1/16 in. (1.2 and 1.6 mm) |

50-Degree Curved Nozzle Insulator Kit | 264066 |

50-Degree Curved Nozzle Insulator Kit | 264066 |

Fastip Liners (8-inch assemblies) | M1337 .030 – .040 in. (0.8 – 1.0 mm) | M1338 3/64 and 1/16 in. (1.2 and 1.6 mm) |

Fastip Liners (4-inch assemblies) | M1272 .030 – .040 in. (0.8 – 1.0 mm) | M1273 3/64 and 1/16 in. (1.2 and 1.6 mm) |

Fastip Liners (6-inch assemblies) | M1430 .030 – .040 in. (0.8 – 1.0 mm) | M1365 3/64 and 1/16 in. (1.2 and 1.6 mm) |

Fastip Liners (8-inch assemblies) | M1337 .030 – .040 in. (0.8 – 1.0 mm) | M1338 3/64 and 1/16 in. (1.2 and 1.6 mm) |

Phosphorous Bronze Liners (6-inch heavy-duty water-cooled assemblies) | M1437 .030 – .040 in. (0.8 – 1.0 mm) |

Universal Teflon® Liner Kit | 262707 .030 – .040 in. (0.8 – 1.0 mm) |
| black liners |

262705 3/64 and 1/16 in. (1.2 and 1.6 mm) |
| yellow liners |

Includes five 14-inch liners and cutter. Liners can be cut to correct length for any pistol or gooseneck-style gun. Cutter provides a straight, clean cut to reduce shaving and feeding problems. |

Teflon® Liner Cutter | 258863 |

Phosphorous Bronze Liner | M1461 4-inch |
| M1462 6-inch |

For use with hardwire liner kit above when used in XR-Pistol-Pro gun. |

1/16-inch (1.6 mm) Wire Kit | 230708 |
| Specially designed for 1/16-inch wire. Includes idler roll, head tube liner and inlet guide. Required when running 1/16-inch wires. Not included with standard XR-Pistol-Pro gun. |

Hardwire Liner Kit for Steel and Stainless | 198377 |
| For 15, 25, or 35 ft. (4.6, 7.6 or 10.6 m) guns. Kit consists of gun head tube liner M1461 listed below and feed cable liner. Recommend using .030 – .045 inch mild steel or stainless steel electrode wire. |
| Note: .052- and 1/16-inch wires not recommended. |

Universal Teflon® Liner Kit | 262707 .030 – .040 in. (0.8 – 1.0 mm) |
| black liners |

1/16-inch (1.6 mm) Wire Kit | 230708 |
| Specially designed for 1/16-inch wire. Includes idler roll, head tube liner and inlet guide. Required when running 1/16-inch wires. Not included with standard XR-Pistol-Pro gun. |

Fastip Liners (6-inch assemblies) | M1423 .030 – .040 in. (0.8 – 1.0 mm) | M1424 3/64 and 1/16 in. (1.2 and 1.6 mm) |

50-Degree Curved Nozzle Insulator Kit | 264066 |

50-Degree Curved Nozzle Insulator Kit | 264066 |

Fastip Liners (8-inch assemblies) | M1337 .030 – .040 in. (0.8 – 1.0 mm) | M1338 3/64 and 1/16 in. (1.2 and 1.6 mm) |

Fastip Liners (6-inch assemblies) | M1430 .030 – .040 in. (0.8 – 1.0 mm) | M1365 3/64 and 1/16 in. (1.2 and 1.6 mm) |

Phosphorous Bronze Liners (6-inch heavy-duty water-cooled assemblies) | M1437 .030 – .040 in. (0.8 – 1.0 mm) |
**Wire Feeders and System Packages**

**XR-AlumaFeed® Wire Feeder  300509**
Advanced push-pull wire feeder designed for high-volume, high-production aluminum MIG welding where quality and consistency is a high priority. See literature DC/34.0.

**XR™-S Control  300601**
The XR-S Control offers unsurpassed performance and reliability for feeding aluminum and other difficult-to-feed wire types. Model includes .035-inch and factory-installed 3/64-inch drive rolls. See literature M/1.7.

**Millermatic® 350P Aluminum/XR™-Pistol-Pro System  951453**
200(208)/230/460 V
Includes Millermatic 350P Aluminum, 25-foot (7.6 m) XR™-Pistol-Pro air-cooled push-pull gun, .035- and 3/64-inch FasTip™ contact tips, and .035- and 3/64-inch reversible U-groove drive rolls. (Standard MIG gun not included.)
Typical Installations

Note: Cords and cables are supplied unless noted otherwise on drawings below. Refer to Owner’s Manual for complete installation instructions.

Typical Installations

Miller® CV or CV/CC power source equipped with a 14-pin receptacle and 24 VAC power

10-foot (3 m) 24 VAC and contactor cord supplied with feeder

XR™-S Control OR XR-AlumaFeed®

XR™-Pistol-Pro Gun

PSA-2 115/24 VAC

Miller® CV or competitive CV power source with 115 VAC power

10-foot (3 m) 24 VAC and contactor cord supplied with feeder

Contactor

115 VAC

XR™-S Control OR XR-AlumaFeed®

XR™-Pistol-Pro Gun

XR™-Pistol-Pro Gun Hook-Up Recommendations

<table>
<thead>
<tr>
<th>CV Power Supply</th>
<th>Control</th>
</tr>
</thead>
<tbody>
<tr>
<td>Millermatic® 252, 255, 350P, 350P Aluminum Multimatic® 255</td>
<td>Direct Hook-Up</td>
</tr>
<tr>
<td>AlumaPower™ 350 MPa, 450 MPa Deltaweld® Series Dimension™ Series Invision™ Series XMT® Series (except VS model) Trailblazer® 325, 302 Air Pak™ Big Blue® Series (with 14-pin receptacle)</td>
<td>XR™-S Control or XR-AlumaFeed®</td>
</tr>
</tbody>
</table>

Note: XR-Pistol-Pro guns are not compatible with 74MPa Plus feeders.
### Ordering Information

**XR-Pistol-Pro guns require the following:**
- **XR-S Control or XR-AlumaFeed** (See at right.)
- **Recommended Miller® 14-pin power source** (See list below.) OR
- **Millermatic 252, 255, 350P, 350P Aluminum, or Multimatic 255** (See literature DC/12.49, DC/12.8, DC/12.51, DC/12.56, or DC/12.9.)

**Important notes:**
- XR-Pistol-Pro guns are not compatible with 74MPa Plus feeders.
- XR-Control must be serial number KK309906 or higher to be used with products and descriptions mentioned in this literature. To confirm a product's compatibility with older equipment, please contact the factory at 1-920-735-4505.

#### Recommended Power Sources

- **AlumaPower™ MPa**
  See literature DC/34.0
  (For synergic use with AlumaFeed®)
- **Deltaweld® Series**
  See literature DC/16.2
- **XMT® 350 Series**
  See literature DC/18.93
- **XMT® 450 Series**
  See literature DC/18.94
- **Invision™ MPa**
  See literature DC/23.6
- **Trailblazer® Series**
  See literature ED/4.75
- **Big Blue® 800 Series**
  See literature ED/14.0

*Note: Other power sources may be used.*

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>XR™-Pistol-Pro Gun (Air-Cooled)</td>
<td>300782</td>
<td>15 ft. (4.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>300783</td>
<td>25 ft. (7.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>300784</td>
<td>35 ft. (10.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR™-Pistol-Pro Gun (Water-Cooled)</td>
<td>300786</td>
<td>15 ft. (4.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>300787</td>
<td>25 ft. (7.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>300788</td>
<td>35 ft. (10.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR-AlumaFeed® (See literature DC/34.0)</td>
<td>300509</td>
<td>Advanced model includes .035 and 3/64 in. drive rolls, and adds Profile Pulse®, synergic control, trigger schedule select, lock capabilities and flowmeter</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR-AlumaFeed® w/Remote Connector (See literature DC/34.0)</td>
<td>300509001</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR™-S Control (See literature M/1.7)</td>
<td>300601</td>
<td>Standard model includes .035 and 3/64 in. drive rolls, wire feed speed digital display, jog/purge, run-in control, and trigger hold</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Millermatic® 350P Aluminum/ XR-Pistol-Pro System (Air-Cooled) (See literature DC/12.56)</td>
<td>951453</td>
<td>200(208)/230/460 V. True torque motor push-pull system. <em>Note: The Millermatic 350P Aluminum is only compatible with push-pull guns — not standard MIG guns</em></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### Consumables and Accessories

<table>
<thead>
<tr>
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</table>

| Leather Cable Cover | 241159 | 15 ft. (4.6 m) | | |
| | 248355 | 25 ft. (7.6 m) | | |
| | 248377 | 35 ft. (10.6 m) | | |

<table>
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<tr>
<th>One-Pound Spool Canister</th>
<th>132230</th>
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<th>264064</th>
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<th>264066</th>
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<td>1/16-Inch (.16 mm) Wire Kit</td>
<td>230708</td>
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**Date:**

**Total Quoted Price:**

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