Spoolmatic® and XR-Pistol™
Pistol-Grip Guns

**Processes**
- MIG (GMAW) with aluminum wire and other soft alloys
- Pulsed MIG (GMAW-P) with pulsing power source

**Rated Output at 100% Duty Cycle**
- Spoolmatic: 200 A
- XR-Pistol (air-cooled): 200 A
- XR-Pistol (water-cooled): 400 A

**Net Weight (Gun Only)**
- Spoolmatic: 2.9 lb. (1.3 kg)
- XR-Pistol (air-cooled): 2.2 lb. (1 kg)
- XR-Pistol (water-cooled): 2.4 lb. (1.1 kg)

**Quick Specs**

<table>
<thead>
<tr>
<th>Heavy Industrial Applications</th>
<th>Shipbuilding</th>
<th>Tool boxes</th>
<th>Railcars</th>
<th>Fabrication</th>
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<td>Trucks and trailers</td>
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<tr>
<td>Boat/yacht building</td>
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<tr>
<td>Sign manufacturers</td>
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</tbody>
</table>

**Spoolmatic spool gun** is available with 15- or 30-foot (4.6 or 9 m) cable lengths. The well-balanced industrial spool gun features a built-in gas valve, rotatable canister, and all-wire dual-groove drive roll.

**Head tubes** are FasTip™ and Bernard® Centerfire™ compatible. Head tube comes standard with FasTip consumables. (See page 4 for FasTip and optional Bernard consumables.)

**Easy access to drive assembly and removable head tube** reduces service time by allowing a simple means of changing drive rolls and head tube or performing routine maintenance without disassembly of gun.

**Quick-change, single-turn contact tip** provides excellent performance and ease of replacement.

**XR-Pistol push-pull gun** is available in air- or water-cooled versions with 15- or 30-foot (4.6 or 9 m) cable lengths. The replaceable feed cable liner saves time and money, while the trigger hold, when paired with the XR-S Control or XR-AlumaFeed, eliminates hand strain. Also has a full leather cable cover with full length hook-and-loop closure for easy maintenance.

**Replaceable feed cable liner** reduces parts cost and service time by allowing a simple means of removing and replacing liner and not the complete feed cable. (XR-Pistol only.)

**Guns are warranted for one year, parts and labor.**

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**The Spoolmatic is designed to be used with the WC-24, WC-115 weld control or as a direct connect to select Millermatic® power sources.**

**A complete system consists of the following:**
- Spoolmatic spool gun (Includes .035-1/16 in. dual drive roll and two FasTip™ contact tips — .035 in. and 3/64 in.)
- WC-24 or WC-115 weld control (Required unless using a machine that allows direct hookup.)
- Recommended Miller® 14-pin power source or select Millermatic® (See page 6.)

**The XR-Pistol is designed to be used with the XR™-S Control or XR-AlumaFeed®** as part of a push-pull system.

**A complete system consists of the following:**
- XR-Pistol push-pull gun
- XR-S Control or XR-AlumaFeed® (See literature M/1.7 or DC/34.0.)
- Recommended Miller® 14-pin power source or select Millermatic® (See page 7.)
Spoolmatic® Specifications (Subject to change without notice.)

<table>
<thead>
<tr>
<th>Welding Current Rating</th>
<th>Wire Feed Speed</th>
<th>Wire Diameter Capacity</th>
<th>Maximum Spool Size Capacity</th>
<th>Gun Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>200 A at 100% duty cycle</td>
<td>70–875 ipm (1.8–22.2 m/min.) dependent on control box or Millermatic used</td>
<td>Aluminum: .030–1/16 in. (0.8–1.6 mm) Hard Wire: .030–.045 in. (0.8–1.1 mm)</td>
<td>4 in. (102 mm)</td>
<td>H: 10.25 in. (260 mm) W: 2.5 in. (64 mm) L: 15.125 in. (384 mm)</td>
<td>Gun only: 2.9 lb. (1.3 kg) Gun with 15 ft. cable: 9 lb. (4.1 kg) Gun with 30 ft. cable: 14 lb. (6.4 kg)</td>
</tr>
</tbody>
</table>

Spoolmatic Air-Cooled Parts Breakdown

1. Air-Cooled Assembly Kit 221295
2. Head Tube Liner 212156
3. O-Ring .614 ID 134800
4. Head Tube (Air-cooled) 221087
5. Head Tube Pistol Insulator 219795
6. Outer Insulating Jacket 219794
7. Nozzle Insulator 232284
8. Diffuser 227749
9. Contact Tip (See consumables)
10. Nozzle (See optional consumables)

Spoolmatic Standard Replacement Consumables

<table>
<thead>
<tr>
<th>Aluminum Wire Size</th>
<th>FastTip™ Contact Tip (Qty. 25)</th>
<th>Drive Rolls</th>
<th>All-Wire Dual-Groove Drive Rolls</th>
<th>Head Tube Liner</th>
</tr>
</thead>
<tbody>
<tr>
<td>.030 in. (0.8 mm)</td>
<td>206186 .041 in. ID</td>
<td>183357</td>
<td>136135</td>
<td>212156</td>
</tr>
<tr>
<td>.035 in. (0.9 mm)</td>
<td>206187 .047 in. ID</td>
<td>183357</td>
<td>136135</td>
<td>212156</td>
</tr>
<tr>
<td>.040 in. (1.0 mm)</td>
<td>206188 .053 in. ID</td>
<td>183357</td>
<td>136135</td>
<td>212156</td>
</tr>
<tr>
<td>3/64 in. (1.2 mm)</td>
<td>206189 .061 in. ID</td>
<td>183358</td>
<td>136135</td>
<td>212156</td>
</tr>
<tr>
<td>1/16 in. (1.6 mm)</td>
<td>206191 .071 in. ID</td>
<td>183358</td>
<td>136135</td>
<td>212156</td>
</tr>
</tbody>
</table>

Each gun is shipped with .035-inch and .047-inch standard tips.
**XR-Pistol Specifications** (Subject to change without notice.)

<table>
<thead>
<tr>
<th>Model</th>
<th>Welding Current Rating</th>
<th>Wire Feed Speed</th>
<th>Wire Diameter Capacity</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>XR-Pistol (air-cooled)</td>
<td>200 A at 100% duty cycle</td>
<td>70–875 ipm (1.8–22.2 m/min.)</td>
<td>.030–1/16 in. (0.8–1.6 mm) aluminum wire</td>
<td>H: 7.375 in. (187 mm) W: 1.875 in. (48 mm) D: 10.625 in. (270 mm)</td>
<td>Gun only: 2.2 lb. (1 kg) Gun with 15 ft. cable: 13 lb. (5.9 kg) Gun with 30 ft. cable: 21 lb. (9.5 kg)</td>
</tr>
<tr>
<td>XR-Pistol (water-cooled)</td>
<td>400 A at 100% duty cycle</td>
<td></td>
<td></td>
<td></td>
<td>Gun only: 2.4 lb. (1.1 kg) Gun with 15 ft. cable: 14 lb. (6.4 kg) Gun with 30 ft. cable: 21.5 lb. (9.8 kg)</td>
</tr>
</tbody>
</table>

**XR-Pistol Air-Cooled Parts Breakdown**

1. Air-Cooled Assembly Kit 231523
2. Water-Cooled Assembly Kit 231524
3. Head Tube Liner 212156
4. O-Ring .614 ID 134800
5. Head Tube (Air-cooled) 221087
6. Head Tube (Water-cooled) 221519
7. Head Tube Pistol Insulator 219795
8. Nozzle Insulator 232284
9. Diffuser 227749
10. Contact Tip (See consumables)
11. Nozzle (See optional consumables)

**XR-Pistol Standard Replacement Consumables** (Air-cooled only.)

<table>
<thead>
<tr>
<th>Aluminum Wire Size</th>
<th>FasTip™ Contact Tip (Qty. 25)</th>
<th>Drive Rolls</th>
<th>All-Wire Dual Groove Drive Rolls</th>
<th>Head Tube Liner</th>
<th>Cable Liners</th>
</tr>
</thead>
<tbody>
<tr>
<td>.030 in. (0.8 mm)</td>
<td>206186 .041 in. ID</td>
<td>183357</td>
<td>136135</td>
<td>212156</td>
<td>191065</td>
</tr>
<tr>
<td>.035 in. (0.9 mm)</td>
<td>206187 .047 in. ID</td>
<td>183357</td>
<td>136135</td>
<td>212156</td>
<td>191065</td>
</tr>
<tr>
<td>.040 in. (1.0 mm)</td>
<td>206188 .053 in. ID</td>
<td>183357</td>
<td>136135</td>
<td>212156</td>
<td>191065</td>
</tr>
<tr>
<td>3/64 in. (1.2 mm)</td>
<td>206189 .061 in. ID</td>
<td>183358</td>
<td>136135</td>
<td>212156</td>
<td>191065</td>
</tr>
<tr>
<td>1/16 in. (1.6 mm)</td>
<td>206191 .071 in. ID</td>
<td>183358</td>
<td>136135</td>
<td>212156</td>
<td>191065</td>
</tr>
</tbody>
</table>
Standard Consumables – FasTip® Series

Gas Diffusers

![Image of Gas Diffusers]

227749 1/8 in. tip recess (Standard)
For heavy-duty FasTip contact tips.

231511 1/4 in. tip recess
For heavy-duty FasTip contact tips.

231512 Flush tip
For heavy-duty FasTip contact tips.

FasTip Contact Tips (25 per package)

![Image of FasTip Contact Tips]

Heavy-Duty (Aluminum Wire)
206186 .030 in. (0.8 mm)
206187 .035 in. (0.9 mm)
206188 .040 in. (1.0 mm)
206189 3/64 in. (1.2 mm)
206191 1/16 in. (1.6 mm)

Tapered (Aluminum Wire)
209026 .030 in. (0.8 mm)
209027 .035 in. (0.9 mm)
209029 3/64 in. (1.2 mm)
206030 1/16 in. (1.6 mm)

Nozzles

Screw-On Brass
199610 1/2 in. orifice, straight
199611 3/4 in. orifice, straight
199612 3/4 in. orifice, straight HD
199613 5/8 in. orifice, tapered
199614 5/8 in. orifice, tapered HD

Screw-On Copper
199615 1/2 in. orifice, tapered
199616 3/4 in. orifice, straight
199617 3/4 in. orifice, straight HD
198855 5/8 in. orifice, tapered
199618 5/8 in. orifice, tapered HD
207313 5/8 in. orifice, tapered 15/16 O.D.
209035 3/8 in. orifice, tapered
209036 1/2 in. orifice, tapered

Optional Consumables – Centerfire™ Series

Insulator 10012 4323R

Diffuser D-1 (large)
DS-1 (small)

Aluminum-Specific T Series Contact Tips
T-035AL .035 in. (0.9 mm)
T-047AL .047 in. (1.2 mm)
T-062AL 1/16 in. (1.6 mm)

T Series Contact Tips for Hard or Cored Wires 1.5 in. (38.1 mm)
T-030 .030 in. (0.8 mm)
T-035 .035 in. (0.9 mm)
T-039 .039 in. (1.0 mm)
T-045 .045 in. (1.2 mm)
T-052 .052 in. (1.4 mm)
T-062 1/16 in. (1.6 mm)

TT Series Contact Tips for Hard or Cored Wires 2 in. (50.8 mm)
TT-030 .030 in. (0.8 mm)
TT-035 .035 in. (0.9 mm)
TT-045 .045 in. (1.2 mm)
TT-052 .052 in. (1.4 mm)
TT-062 1/16 in. (1.6 mm)

Large Nozzles
N-3414C Copper, 3/4 in. I.D., 1/4 in. tip recess
N-3418B Brass, 3/4 in. I.D., 1/8 in. tip recess
N-3414B Brass, 3/4 in. I.D., 1/4 in. tip recess
N-5814C Copper, 5/8 in. I.D., 1/4 in. tip recess
N-5818B Brass, 5/8 in. I.D., 1/8 in. tip recess
N-5814B Brass, 5/8 in. I.D., 1/4 in. tip recess

Small Nozzles
NS-5818B Brass, 5/8 in. I.D., 1/8 in. tip recess
NS-1218B Brass, 1/2 in. I.D., 1/8 in. tip recess
NS-1200B Brass, 1/2 in. I.D., flush tip
NST-3818B Brass, 3/8 in. I.D., 1/8 in. tip recess

Screw-On Brass
199610 1/2 in. orifice, tapered
199611 3/4 in. orifice, straight
199612 3/4 in. orifice, straight HD
199613 5/8 in. orifice, tapered
199614 5/8 in. orifice, tapered HD

Screw-On Copper
199615 1/2 in. orifice, tapered
199616 3/4 in. orifice, straight
199617 3/4 in. orifice, straight HD
198855 5/8 in. orifice, tapered
199618 5/8 in. orifice, tapered HD
207313 5/8 in. orifice, tapered 15/16 O.D.
209035 3/8 in. orifice, tapered
209036 1/2 in. orifice, tapered

Standard  Consumables – FasTip™ Series

Optional Consumables – Centerfire™ Series
Genuine Miller® Accessories

Hose and Cable Extension Kits
132228 25 ft. (7.6 m)
132229 50 ft. (15 m)
Extends Spoolmatic® away from the control box. Convenient plug-in connections. Includes gas hose, control cord, and weld power cable with insulated connector. For Spoolmatic only.

Hardwire Liner Kit for Steel and Stainless
198377
For 15 or 30 ft. (4.6 or 9 m) guns.
Kit consists of gun head tube liner and feed cable liner. Recommend using .030–.045 inch mild steel or stainless steel electrode wire. For XR™-Pistol only.
Note: .052- and 1/16-inch wires not recommended.

Leather Cable Cover
241159 15 ft. (4.6 m)
241160 30 ft. (9 m)
Protects gun hose and cable assembly from wear and abrasion. Features full-length hook-and-loop closure for ease of maintenance or replacement.

One-Pound (0.5 kg) Spool Canister 132230
Ideal for use with XR guns if a small job arises requiring a different wire size and/or wire type that does not justify a 12-inch (305 mm) spool of wire. The XR feed cable is removed if the spool canister is being used. Canister accommodates 4-inch (102 mm) spools of wire.

Air-Cooled Head Tubes
For Spoolmatic and XR-Pistol.

50-Degree Curved Head Tube-A
For FasTip™ consumables
6-inch (152 mm). Used with .030–1/16 inch (0.8–1.6 mm) wire. Kits supplied with liner that accommodates all wire sizes.

10-Inch Flex Head-A 222735
For .030–1/16 inch (0.8–1/6 mm) wire. Used in place of the standard straight head tube. Flexible head tube bends 60 degrees in any direction for easier joint access and improved operator comfort. Supplied with liners. Uses FasTip contact tips.

10-Inch Head Tube-A 222461
Ideal when a longer reach is required.

Replacement Liners for Air-Cooled Head Tubes
For 50-Degree Curved Head Tube
212411 .030–1/16 in. (0.8–1.6 mm)
For 10-Inch Flex Head
222853 .030–.035 in. (0.8–0.9 mm)
222854 .047–.062 in. (1.2–1.6 mm)
For 10-Inch Straight Head Tube
212401 .030–1/16 in. (0.8–1.6 mm)

50-Degree Curved Nozzle Kit-A
147174 For old-style multi-piece head tubes
300161 For newer Roughneck®-style head tubes
Attaches to gun head tube assembly for access to confined weld joint areas. Used with .030–1/16 inch (0.8–1.6 mm) wire. Kit includes two of each size contact tips to accommodate all wire sizes, nozzle adapter kit and curved nozzle. Uses standard straight head tube liner.

Replacement Contact Tips for 50-Degree Curved Nozzle
148155 .030 and .035 in. (0.8 and 0.9 mm) wire
148154 .047 in. (1.2 mm) wire
148156 1/16 in. (1.6 mm) wire

Water-Cooled Head Tubes
For XR-Pistol only.

50-Degree Curved Head Tube-W 222464
6-inch (152 mm). Used with .030–1/16 inch (0.8–1.6 mm) wire. Kits supplied with liner that accommodates all wire sizes.

Replacement Liners for Water-Cooled Head Tubes
For 50-Degree Curved Head Tube
212411 .030–1/16 in. (0.8–1.6 mm)
For 10-Inch Straight Head Tube
212401 .030–1/16 in. (0.8–1.6 mm)
**Typical Spoolmatic® Installations**

Note: Cords and cables are supplied unless noted otherwise on drawings below. Refer to Owner’s Manual for complete installation instructions.

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**Spoolmatic Spool Gun Hook-Up Recommendations**

<table>
<thead>
<tr>
<th>CV Power Supply</th>
<th>Spoolmatic</th>
</tr>
</thead>
<tbody>
<tr>
<td>Millermatic® Vintage*</td>
<td>Need Module 043084</td>
</tr>
<tr>
<td>Millermatic® DVI**, DVI2**, 210*, 212*</td>
<td>Need Adapter Cable 195287 (WFS controlled at machine)</td>
</tr>
<tr>
<td>Millermatic® 212 Auto-Set**, 250X*, 251*, 252, 300 w/meters*, 350*, 350P, Shopmate™ 300 DX*</td>
<td>Direct Hook-Up</td>
</tr>
<tr>
<td>Bobcat™ Series, Miller Legend® 302*</td>
<td>Need WC-115A 137546011</td>
</tr>
</tbody>
</table>

*Discontinued product.*

**WC-115A Weld Control**

137546 Without contactor
137546011 With contactor

Operates on 115-volt power and designed primarily for constant-current DC power sources. Can also be used with constant-voltage power sources or DC engine drives supplying 115 volts. Used with a CC source the control circuit functions in a voltage-sensing mode, and with a CV source it functions as a constant-speed circuit.

Standard features include a wire run-in control and a drive motor acceleration control which ensure optimum arc starting performance, regardless of the type of power source being used. The WC-115A comes with a 10-foot (3 m), wall-type plug power cord.

**Important notes:**

To connect the WC-115A control to older-style Miller power sources having Hubbell or 5-pin contactor control receptacles, the appropriate connector must be ordered separately.

To connect to older-style Miller CC power sources having a two-socket Hubbell connector, order plug 039618.

If power source has a Miller 5-pin receptacle, order 039273 and 039685.

To connect to older-style Miller CV power sources having a two-prong Hubbell connector, order plug 039635.

These connectors are to replace the 14-pin connector on the 10-foot interconnect contactor cord. Internal wiring changes may be necessary.

**WC-24 Weld Control 137549**

Packaged in a compact, lightweight, non-metallic enclosure, the WC-24 easily mounts directly on the power source. Designed for use with Miller constant-voltage power sources with 14-pin receptacles and supplying 24 VAC. The control includes a board-mounted potentiometer which can alter the drive motor acceleration rate to optimize arc starting performance.

**Important note:**

To connect the Spoolmatic gun and WC-24 control to older-style Miller® or competitive CV power sources that do **NOT** have a 24 VAC supply, the PSA-2 Control 141604 is required.
Typical XR™-Pistol Installations

Note: Cords and cables are supplied unless noted otherwise on drawings below. Refer to Owner’s Manual for complete installation instructions.

Miller® CV or CV/CC power source equipped with a 14-pin receptacle and 24 VAC power

10-foot (3 m) 24 VAC and contactor cord supplied with feeder

XR™-S Control OR XR-AlumaFeed®

XR™-Pistol gun

PSA-2 115/24 VAC

Miller® CV or competitive CV power source with 115 VAC power

10-foot (3 m) 24 VAC and contactor cord supplied with feeder

XR™-S Control OR XR-AlumaFeed®

XR™-Pistol gun

XR-Pistol Gun Hook-Up Recommendations

<table>
<thead>
<tr>
<th>CV Power Supply</th>
<th>Control</th>
</tr>
</thead>
<tbody>
<tr>
<td>Millermatic® 252, 255, 350P, 350P Aluminum Multimatic® 255</td>
<td>Direct Hook-Up</td>
</tr>
<tr>
<td>AlumaPower™ 350 MPa, 450 MPa</td>
<td>XMT™ Series (except VS model)</td>
</tr>
<tr>
<td>Deltaweld® Series</td>
<td>Trailblazer® 325, 302 Air Pak™</td>
</tr>
<tr>
<td>Dimension™ Series</td>
<td>Big Blue® Series (with 14-pin receptacle)</td>
</tr>
<tr>
<td>Invision™ Series</td>
<td></td>
</tr>
<tr>
<td>XMT™ Series</td>
<td></td>
</tr>
</tbody>
</table>

XR™-S Control 300601

The XR-S Control offers unsurpassed performance and reliability for feeding aluminum and other difficult-to-feed wire types. Model includes .035-inch and factory-installed 3/64-inch drive rolls. See literature M/1.7.

XR-AlumaFeed® Wire Feeder 300509

Advanced push-pull wire feeder designed for high-volume, high-production aluminum MIG welding where quality and consistency is a high priority. See literature DC/34.0.
## Ordering Information

### Important notes:
- Spoolmatic guns require a WC-24 or WC-115 weld control, unless used on a machine that allows direct hookup. Refer to chart on page 6.
- XR-Pistol Grip Guns require an XR-S Control or XR-AlumaFeed, or may be direct connected to a Millermatic® 252, 255, 350P, 350P Aluminum, or Multimatic® 255.
- XR-Control must be serial number KK309906 or higher to be used with products and descriptions mentioned in this literature. To confirm a product’s compatibility with older equipment, please contact the factory at 1-920-735-4505.

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spoolmatic® Spool Gun</td>
<td>195156</td>
<td>15 ft. (4.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>130831</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>30 ft. (9 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>WC-24 Weld Control</td>
<td>137549</td>
<td>For Spoolmatic guns</td>
<td></td>
<td></td>
</tr>
<tr>
<td>WC-115A Weld Control</td>
<td>137546</td>
<td>Without contactor. For Spoolmatic guns</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>137546011</td>
<td>With contactor. For Spoolmatic guns</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR™-Pistol Push-Pull Gun</td>
<td>198127</td>
<td>15 ft. (4.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(Air-Cooled)</td>
<td>198126</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td>30 ft. (9 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR™-Pistol Push-Pull Gun</td>
<td>198129</td>
<td>15 ft. (4.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(Water-Cooled)</td>
<td>198130</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>30 ft. (9 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR™-S Control</td>
<td>300601</td>
<td>Standard model includes .035 and 3/64 in. drive rolls, wire feed speed digital display, jog/purge, run-in control, and trigger hold</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(See literature M/1.7)</td>
<td></td>
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<td></td>
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</tr>
<tr>
<td>XR-AlumaFeed®</td>
<td>300509</td>
<td>Advanced model includes .035 and 3/64 in. drive rolls, and adds Profile Pulse®, synergic control, trigger schedule select, lock capabilities and flowmeter</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(See literature DC/34.0)</td>
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<tr>
<td>XR-Control/AlumaFeed Drive Roll</td>
<td>195591</td>
<td>1/16 in (1.6 mm)</td>
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### Consumables and Accessories

<table>
<thead>
<tr>
<th>Consumables</th>
<th>See pages 2–5</th>
</tr>
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<tbody>
<tr>
<td>Hose and Cable Extension Kits</td>
<td>132228</td>
</tr>
<tr>
<td></td>
<td>132229</td>
</tr>
<tr>
<td></td>
<td>25 ft. (7.6 m). Spoolmatic only</td>
</tr>
<tr>
<td></td>
<td>50 ft. (15 m). Spoolmatic only</td>
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<tr>
<td>Hardware Liner Kit for Steel and Stainless</td>
<td>198377</td>
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<td></td>
<td>For 15 or 30 ft. (4.6 or 9 m) guns. XR-Pistol only</td>
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<tr>
<td>Leather Cable Cover</td>
<td>241159</td>
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<td></td>
<td>241160</td>
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<tr>
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<td>15 ft. (4.6 m)</td>
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<td></td>
<td>30 ft. (9 m)</td>
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<tr>
<td>One-Pound Spool Canister</td>
<td>132230</td>
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<tr>
<td>Head Tubes</td>
<td>See page 6</td>
</tr>
<tr>
<td>Coolant Systems</td>
<td>See literature AY/7.2</td>
</tr>
</tbody>
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### Date: Total Quoted Price: