The professional welder’s choice.

Designed with the professional in mind, the Big Blue 700X Duo Pro is the best for arc performance, ease of use and reliability.

Multi-arc welding. One dependable engine — two independent arcs with up to 400 amps each. Or plug in additional inverters for a true multiprocessor work platform! Example: Two additional XMT multiprocess machines equals four operators, up to 800 amps each. Premium-quality arcs allow operators to work independently with no arc interaction. Multioperator welding has never been easier or more versatile.

Double the amperage output. Parallel switch combines both independent outputs to a single side. This provides a safe and easy way to run large electrodes, stud weld or carbon arc gouge.

Heavy-duty low-speed industrial diesel engine is designed to operate over 10,000 hours before the first basic overhaul. Backed by worldwide support and service.

ArcReach®

Remote control of the power source without a cord. See pages 2 and 3.

Increased efficiency. More arcs and better fuel economy equal increased profits for your business. Estimated savings are 34 percent with a dual-operator unit versus two single-operator units.

Thermal overload protection prevents machine damage if duty cycle is exceeded or airflow is blocked.

Independent generators provide the flexibility, dependability and reliability you need to get the job done right. Power is available anytime the engine is running, even while welding! Generators provide 20,000 watts continuous power (3-phase) and 12,000 watts continuous power (1-phase).

Low OCV stick (VRD) reduces the open-circuit voltage to 15 volts when the welding power source is not in use. This feature is now built in for increased operator safety without compromising arc start performance.
**Big Blue® 700X Duo Pro Features**

**Digital meters** with SunVision™ technology enable welding parameters to be viewed with greater clarity than analog meters — at virtually any angle. Meters can be seen clearly even in direct sunlight.

**Simple-to-set controls** require no elaborate procedure — just select process and weld!

**Standard 14-pin receptacle with Auto-Remote Sense™** for simple connection of remote controls and wire feeders.

**Simple paralleling switch** makes switching from a single operator to dual operators a breeze. Weld up to 400 amps per side when set up in dual-operator mode, or up to 800 amps in single-operator mode.

**Standard features** include ArcReach®, digital preset weld meters, output contactor control, automatic idle, intake manifold heater and oil pan heater.

**Arc control** is beneficial when welding with stick and solid wires for easier fine-tuning of tough-to-weld materials and out-of-position applications.

**Fuel gauge and oil change indicator**

**Industrial USB port.** Quickly upload the latest software and download machine log files to retrieve in-depth information such as diagnostics and machine statistics.

**20,000 watts of pure generator power.** Plug in an extra Miller® inverter-based power source for a second welding arc!

**HD powder coat** with zinc-rich primer protects sheet metal from rust and corrosion.

**ArcReach® Remote Control Technology**

Remote control of the power source without a control cord.

An ArcReach system allows you to change weld settings from your ArcReach feeder or remote, saving a trip to the power supply. ArcReach technology uses the existing weld cable to communicate welding control information between the feeder or remote and the power source. This technology eliminates the need for control cords, and their associated problems and costs.
Big Blue® 700X Duo Pro ArcReach® Additional Features

ArcReach provides remote amperage and voltage control at the weld joint without needing a control cord.

More arc-on time and reduced exposure to workplace hazards for operators can be realized using ArcReach because less time is spent going back to the welding power supply to set process and arc amperage or voltage.

Auto-Process Select. Depending on connected accessory, the system automatically changes to stick or MIG/FCAW (with gas) if electrode positive polarity is detected or TIG or FCAW (no gas) if electrode negative polarity is detected, when ArcReach communication is established between the accessory and the Big Blue 700X Duo Pro — reducing the need to access the power supply.

Automatic return to panel settings. System automatically returns to Big Blue 700X Duo Pro setting when ArcReach communication is terminated. For example, if the Big Blue is set to gouging at 350 amps and an ArcReach feeder is connected, the Big Blue will go to a MIG/FCAW process. If the feeder is disconnected, the Big Blue will go back to its previous setting (gouging at 350 amps).

Less operator fatigue by not needing to move or reposition heavy secondary weld leads bundled with control cords on the jobsite. Control cables are not used.

Operator can precisely set arc amperage or voltage at the weld joint and monitor the actual arc voltage and current delivered to the weld using the digital meters on the accessory. This removes guesswork when it comes to adhering to weld procedures.

Remote override of Big Blue 700X Duo Pro. When an ArcReach accessory is connected to a Big Blue, the accessory has full control and the Big Blue controls are disabled. While under ArcReach control, process and voltage/amperage adjustments are locked out, preventing accidental changes by personnel other than the welding operator.

Save time by no longer needing to troubleshoot welding system problems that result from damaged control cords.

Eliminate costly control cord repairs because control cords are not used.

Cross platform compatible. The same ArcReach accessories that work on engine-driven equipment can also be used on select ArcReach-equipped XMT™ and Dimension™ power sources.

Reverse compatible. ArcReach-equipped power sources work with non-ArcReach accessories; however, the complete ArcReach benefit is only realized with the ArcReach system.

Big Blue® 700X Duo Pro ArcReach® System and Accessories

Big Blue 700X Duo Pro ArcReach system, engine drive (907762), ArcReach SuitCase® 12 feeder with Bernard™ S-Gun™ (951730), ArcReach Stick/TIG Remote (301325), and ArcReach Smart Feeder with Bernard PipeWorx 300-15 MIG gun (951733).

ArcReach SuitCase 8 and 12 feeders for MIG or flux-cored welding
- Remote voltage control
- Polarity indication
- Auto-Process Select™

ArcReach Smart Feeder for advanced wire processes
- RMD® and pulsed MIG processes
- Remote voltage control
- Store and recall weld settings

ArcReach Stick/TIG Remote for stick or TIG welding
- Remote amperage control
- Arc control for stick
- Auto-Process Select™
Specifications (Subject to change without notice.)

### Engine Specifications

<table>
<thead>
<tr>
<th>Engine Brand</th>
<th>Features</th>
<th>HP</th>
<th>Type</th>
<th>Welding Speeds</th>
<th>Sound Levels at Rated Output, 23 ft. (7 m)</th>
<th>Capacities</th>
<th>Automatic Engine Shutdown</th>
</tr>
</thead>
<tbody>
<tr>
<td>Deutz D2011L04i</td>
<td>EPA Tier 4i compliant</td>
<td>48.6</td>
<td>Direct-injected four-cylinder, air/oil-cooled industrial diesel</td>
<td>Idle: 1,350 rpm Weld: 1,800 rpm</td>
<td>Idle: 67.9 dB (93 Lwa) Weld: 74.7 dB (100 Lwa)</td>
<td>Fuel: 25 gal. (95 L) Coolant: integrated oil</td>
<td>Low oil pressure, high coolant temperature, low fuel level</td>
</tr>
</tbody>
</table>

#### Weld Mode/Process

- **CC/DC (Stick/TIG)**
  - Separate (dual outputs): 20–400 A (each side)
  - Paralleled (combined): 400 A at 34 VDC, 100% duty cycle 700 A at 24 VDC, 60% duty cycle

- **CV/DC (MIG/FCAW)**
  - Separate (dual outputs): 14–50 V (each side)
  - Paralleled (combined): 14–50 V 500 A at 34 VDC, 100% duty cycle 700 A at 24 VDC, 60% duty cycle

#### Weld Output Range
- **CC/DC**
  - Single arc: 20–400 A (each side)
  - Dual arcs: 300 A at 28 VDC, 100% duty cycle 400 A at 36 VDC, 40% duty cycle
- **CV/DC**
  - Single arc: 20–400 A (each side)
  - Dual arcs: 40–800 A

#### Weld Output Rated at 104°F (40°C)
- CC/DC: 300 A at 28 VDC, 100% duty cycle 400 A at 36 VDC, 40% duty cycle
- CV/DC: 300 A at 28 VDC, 100% duty cycle 400 A at 36 VDC, 40% duty cycle

#### Max. Open-Circuit Voltage
- CC/DC: 85 VDC
- CV/DC: 85 VDC

#### Generator Power Output Rated at 104°F (40°C)
- CC/DC: 30 VDC
- CV/DC: 30 VDC

#### Dimensions
- CC/DC: H: 43 in. (1,092 mm) W: 28.5 in. (724 mm) D: 65.125 in. (1,654 mm)
- CV/DC: H: 43 in. (1,092 mm) W: 28.5 in. (724 mm) D: 65.125 in. (1,654 mm)

#### Weight
- CC/DC: Net: 1,729 lb. (784 kg) Ship: 1,761 lb. (799 kg)
- CV/DC: Add 165 lb. (75 kg) when fuel tank is full

*Meets NEMA and IEC ratings. **Sense voltage for stick and Lift-Arc™ TIG. ***Will operate either 60 hertz or 50/60 hertz power tools, lights, etc. Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

### Performance Data

#### Fuel Consumption Curve

![Fuel Consumption Curve](image)

#### Simultaneous Welding and Power

<table>
<thead>
<tr>
<th>Weld Amperes</th>
<th>Total Aux. Power Available (Watts)</th>
</tr>
</thead>
<tbody>
<tr>
<td>No Weld Output</td>
<td>12,000 – or – 20,000</td>
</tr>
<tr>
<td>200 A</td>
<td>11,500 – or – 11,000</td>
</tr>
<tr>
<td>300 A</td>
<td>6,000 – or – 6,500</td>
</tr>
<tr>
<td>400 A</td>
<td>1,000 – or – 1,000</td>
</tr>
</tbody>
</table>
1. Self-calibrating digital weld meters with fault code indication display preset or actual weld parameters.

2. Weatherproof Lexan® nameplate is super durable and resists cracking and fading.

3. Operator controls. Independent controls for multi-arc welding. “A” controls are for single operator and “B” controls are for a second operator.

4. Lift-Arc™ TIG with Auto-Stop™. See descriptions below.

5. Hot Start™ provides positive stick electrode starts making it easy to start all types of electrodes and it also works great for bead tie-ins.

6. Great FCAW/MIG performance and arc starts make the Big Blue® 700X Duo Pro arc the best in its class. Easy to run all wires from .023-inch solid wires to large-diameter 5/64-inch flux-cored wires.

7. Pushbutton main control knob used for adjusting amperage/voltage, adjusting arc control, and accessing the service menu.

8. Adjustable arc control adjusts DIG when process control is in stick modes and adjusts inductance when process control is in FCAW or MIG modes. The amount of DIG determines how much amperage (heat) varies with stick arc length. Inductance determines the “wetness” of the weld puddle.

9. USB port allows software updates from a USB drive. A summary file of recorded data from the unit will be saved to a USB drive that is inserted.

10. Glow plugs assist in cold weather starting.

11. Engine control switch is used to start engine and then select between auto idle and high speed lock. Glow plug operation is controlled by the engine control module and automatically occurs as needed by ambient conditions.


13. Weld output terminals

14. Separate/parallel switch. Use switch to select single operator mode (A) or dual operator mode (A/B).

15. Receptacles and circuit breakers

- 20 A, 120 V receptacles with ground fault
- 120 V circuit breaker and 240 V earth leakage circuit breaker
- 32 A, 400 V three-phase receptacle
  (For matching plug, order 255421.)
- 30 A, three-phase circuit breaker
- 120 and 240 V circuit breakers
- 16 A, 120/240 V receptacles
  (For matching plugs, order 255419 for 120 V and 255416 for 240 V.)

**Lift-Arc™ TIG with Auto-Stop™**

**Arc Start with Lift-Arc™**

- Touch or scratch
- Lift at any angle
- Shielding gas
- Workpiece

- Reduces or eliminates sticking
- Reduces or eliminates electrode/work contamination
- Low open-circuit voltage

**Arc End with Auto-Stop™**

- While welding
- Lift up until arc ends
- Arc ends without flare
- Move back down to maintain gas coverage
- For Auto-Stop, lift up to terminate arc
- Shielding gas
- Workpiece

- Eliminates need for a remote control
- Maintains shielding gas coverage
- Eliminates tungsten and workpiece contamination
- Eliminates unwanted arc strikes outside the weld area
Genuine Miller® Accessories

**International Plugs**
- 255419 1-phase, 120 V, 16 A plug
- 255416 1-phase, 240 V, 16 A plug
- 255421 3-phase, 400 V, 32 A plug

**Engine Filter Kit** 246988 Field
Includes all filters required for proper engine maintenance. Oil filter, primary and secondary fuel filter, and primary air filter.

**Spark Arrestor Kit** 195012 Field
Prevents particles from leaving the muffler that could potentially start a fire. Mandatory when operating on California grasslands, brush, or forest-covered land, and in all national forests. For other areas, check your state and local laws. Meets U.S. Forest Service standard 5100-1B.

**FA-1D Lockable Flame Arrestor**
- **Fuel Cap** 043947 Field
  Fuel cap can be padlocked to prevent vandalism. A built-in flame arrestor prevents flames or sparks from entering the fuel tank.

**Vandalism Lockout Kit** 195118 Field
Lockable hinged steel panels cover and protect name plate gauges and ignition switch (padlock included).

**Cable Holder** 043946 Field
Saddle-bag-style cable holder. Convenient wrap-around storage of coiled cable for transportation. Stores 100 feet of 2/0 cable on each side.

**Note:** For best results do not weld when cable is coiled! Protective cover cannot be used with cable holder.

**Protective Cover** 194683 Field
Blue water-resistant canvas cover resists stains and mildew, and protects the finish of your welder.

**Note:** Protective cover cannot be used with cable holder.

**MIG (GMAW) or Flux-cored (FCAW)**
- **SuitCase® 12RC**
- **Wire Feeder** 951580
  Lightweight and flexible enough to run a variety of wires up to .062-inch diameter. Includes remote voltage control, drive roll kit and MIG gun. See literature M/6.5.

**Stick (SMAW) Welding**
- **Weld Leads**
  - **2/0 Stick Cable Set, 50 ft. (15 m)** 173851
  Consists of 50-foot (15 m) 2/0 electrode cable with holder, and 50-foot (15 m) work cable with clamp. 350 A, 100% duty cycle.
  - **2/0 Stick Cable Set, 100/50 ft. (30.5/15 m)** 043952
  Consists of 100-foot (30.5 m) 2/0 electrode cable with holder, and 50-foot (15 m) work cable with clamp. 300 A, 100% duty cycle.

**AC TIG (GTAW) Welding**
- **Dynasty® 210 Series**
  For portable AC/DC TIG. See literature AD/4.81.

**Plasma Cutting**
- **Spectrum 375 X-TREME and 625 X-TREME shown.**
- **Spectrum® 375 X-TREME™** 907529
  See literature PC/9.2.
- **Spectrum® 625 X-TREME™** 907579
  See literature PC/9.6.
- **Spectrum® 875** 907583
  See literature PC/9.8.

The Spectrum 375 X-TREME and 625 X-TREME come complete with protective X-CASE™ (not shown).
Genuine Miller® Accessories (Continued)

**Stick/TIG Remote Controls**

ArcReach® Stick/TIG Remote  301325
When paired with an ArcReach power source, provides remote control of the power source without a cord — saving time and money. See literature AY/14.5.

Wireless Antenna Kit  300749
Optional when improved reception is desired.

Wireless Remote Hand Control  300430
For remote current, voltage and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.

Wireless antenna kit 300749 recommended.

RHC-14 Hand Control  242211020
Miniature hand control for remote current, voltage and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 82 mm).
Includes 20-foot (6 m) cord and 14-pin plug.

**Trailers and Hitches (Note: Trailers are shipped unassembled.)**

4 West Four-Wheel Steerable Off-Road Trailer  042801
A heavy-duty 2,550-pound (1,157 kg) capacity trailer designed for use in mines, quarries, and other rough terrain. Has narrow 22-foot (6.7 m) turning radius. Includes 3-inch (76 mm) lunette eye, universal hitch and safety chains.

**Dual Hitch  301441**
2-inch (50 mm) ball hitch and 3-inch (76 mm) lunette eye in one reversible assembly.

Cable Tree  043826
Provides an area to conveniently wrap weld cables and extension cords.

2-In-1 Document/Fire Extinguisher Holder  301236
For use with HWY-225. Stores documents and holds a 5-pound fire extinguisher.

Note: Holder shown mounted on trailer. Fire extinguisher not included.

**Mounting Specifications**

**Trailer Specifications (Subject to change without notice.)**

<table>
<thead>
<tr>
<th>Model</th>
<th>Gross Axle Weight Rating</th>
<th>Gross Vehicle Weight Rating</th>
<th>Net Payload</th>
<th>Height of Bed</th>
<th>Road Clearance</th>
<th>Track (Center to center of tires)</th>
<th>Standard Tires (Standard rating or P-size rating)</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 West</td>
<td>2,000 lb./axle (907 kg/axle)</td>
<td>3,000 lb. (1,361 kg)</td>
<td>2,550 lb. (1,157 kg)</td>
<td>21.25 in. (540 mm)</td>
<td>8 in. (203 mm)</td>
<td>55.25 in. (1,403 mm)</td>
<td>B78-13</td>
<td>Length: 91 in. (2,311 mm)* Width: 61.25 in. (1,556 mm)</td>
<td>430 lb. (195 kg)</td>
</tr>
<tr>
<td>HWY-225</td>
<td>3,500 lb. (1,588 kg)</td>
<td>2,999 lb. (1,360 kg)</td>
<td>2,700 lb. (1,225 kg)</td>
<td>19 in. (483 mm)</td>
<td>7.5 in. (191 mm)</td>
<td>50 in. (1,270 mm)</td>
<td>ST175/80R-13 Load Range D</td>
<td>Length: 105.5 in. (2,680 mm) Width: 56.5 in. (1,435 mm)**</td>
<td>280 lb. (127 kg)</td>
</tr>
</tbody>
</table>

*Does not include tongue. **Width at outside of fenders.
## Ordering Information

<table>
<thead>
<tr>
<th>Equipment and Options</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Big Blue® 700X Duo Pro</strong>&lt;br&gt; EPA Tier 4 Interim compliant engine</td>
<td>907762</td>
<td>International model with 20 kW of 400-volt 3-phase power, ArcReach®, parallel switch, intake manifold heater and 120-volt oil pan heater</td>
<td></td>
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<tr>
<td><strong>Field Accessories</strong></td>
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<tr>
<td>International Plugs</td>
<td>255419</td>
<td>1-phase, 120 V, 16 A</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>255416</td>
<td>1-phase, 240 V, 16 A</td>
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<tr>
<td></td>
<td>255421</td>
<td>3-phase, 400 V, 32 A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Engine Filter Kit</td>
<td>246988</td>
<td>Includes air, oil and fuel filters</td>
<td></td>
<td></td>
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<tr>
<td>Spark Arrestor Kit</td>
<td>195012</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>FA-1D Lockable Flame Arrestor Fuel Cap</td>
<td>043947</td>
<td>Padlock NOT included</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vandalism Lockout Kit</td>
<td>195118</td>
<td>Lockable front control panel</td>
<td></td>
<td></td>
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<tr>
<td>Cable Holder</td>
<td>043946</td>
<td>Stores up to 200 feet of 2/0 cable</td>
<td></td>
<td></td>
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<tr>
<td>Protective Cover</td>
<td>194683</td>
<td>Canvas cover — will not fit over machine with cable holder attached</td>
<td></td>
<td></td>
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<tr>
<td><strong>MIG/Flux-cored Welding</strong></td>
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<tr>
<td>SuitCase® 12RC</td>
<td>951580</td>
<td>With Bernard BTB Gun 300 A. See literature M/6.5</td>
<td></td>
<td></td>
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<tr>
<td>ArcReach® SuitCase® 8</td>
<td>951726</td>
<td>With Bernard™ BTB Gun 300 A. See literature M/6.55</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>951727</td>
<td>With Bernard™ S-Gun™</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>951728</td>
<td>With Bernard™ Dura-Flux™ gun</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ArcReach® SuitCase® 12</td>
<td>951729</td>
<td>With Bernard™ BTB Gun 300 A. See literature M/6.55</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>951730</td>
<td>With Bernard™ S-Gun™</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>951731</td>
<td>With Bernard™ Dura-Flux™ gun</td>
<td></td>
<td></td>
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<tr>
<td>ArcReach® Smart Feeder</td>
<td>951733</td>
<td>MIG/FCAW/RMD®/pulse feeder with Bernard™ PipeWorx 300-15 MIG gun. Tweco®-style connectors. See literature M/6.55</td>
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<tr>
<td><strong>MIG (GMAW) and Flux-cored (FCAW) Guns</strong></td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>See Bernard™ literature SP-BTB and SP-DF</td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td><strong>Stick Welding Leads</strong></td>
<td>173851</td>
<td>2/0, 350 A, 100% duty cycle, 50 ft. (15 m) stinger, 50 ft. (15 m) work clamp</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>043952</td>
<td>2/0, 300 A, 100% duty cycle, 100 ft. (30.5 m) stinger, 50 ft. (15 m) work clamp</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>AC TIG Welding</strong></td>
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<td></td>
<td></td>
<td></td>
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<tr>
<td>Dynasty® 210</td>
<td>907685</td>
<td>Basic controls for AC/DC TIG/stick, 120–480 V. See literature AD/4.81</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dynasty® 210 DX</td>
<td>907686</td>
<td>Full feature controls for AC/DC TIG/stick, 120–480 V. See literature AD/4.81</td>
<td></td>
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<tr>
<td><strong>Plasma Cutting</strong></td>
<td></td>
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<tr>
<td>Spectrum® 375 X-TREME™</td>
<td>907529</td>
<td>Includes X-CASE™. See literature PC/9.2</td>
<td></td>
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<tr>
<td>Spectrum® 625 X-TREME™</td>
<td>907579</td>
<td>Includes X-CASE™. See literature PC/9.6</td>
<td></td>
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<tr>
<td>Spectrum® 875</td>
<td>907583</td>
<td>See literature PC/9.8</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Remote Controls</strong></td>
<td></td>
<td>See page 7</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Trailers and Hitches</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>4 West Four-Wheel Steerable Trailer</td>
<td>042801</td>
<td>Trailer with lunette eye, universal hitch and safety chains. For off-road use</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HWY-225 Trailer</td>
<td>301338</td>
<td>Trailer with lights, fenders and dual hitch. For highway use</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cable Tree</td>
<td>043826</td>
<td>Trailer-mounted cable holder for HWY-225</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dual Hitch</td>
<td>301441</td>
<td>Combination 2-inch (50 mm) ball hitch and 3-inch (76 mm) lunette eye in one reversible assembly for HWY-225</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2-In-1 Document/Fire Extinguisher Holder</td>
<td>301236</td>
<td>Stores documents and holds a 5-pound fire extinguisher for HWY-225</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

---

**Date:**

**Total Quoted Price:**

---

**Distributed by:**