The XR-AlumaFeed® system consistently delivers premium feeding performance, portability when needed, and a balanced and ergonomic gun design to allow you to weld aluminum all day.

Ultra portable and versatile. The slim ergonomic design of the XR-Aluma-Pro torch allows access into the tightest of quarters. Coupled with an XR-AlumaFeed SuitCase feeder and AlumaPower 350 MPa or 450 MPa synergic power supply, it has the features for all of your aluminum fabrication needs.

Synergic pulsed welding mode offers the simplicity of single-knob control. The machine will select the correct pulse power based on the wire feed speed (WFS) set by the operator.

Parameter and system locks provide three levels of protection to prevent accidental modification of welding parameters or manipulation of setup menu items.

Power source/wire feeder are warrantied for three years, parts and labor.

Original main power rectifier parts are warrantied for five years.

Gun warranted for one year, parts and labor.

Miller Electric Mfg. LLC
An ITW Welding Company
1635 West Spencer Street
P.O. Box 1079
Appleton, WI 54912-1079 USA

Equipment Sales US and Canada
Phone: 866-931-9730
FAX: 800-637-2315
International Phone: 920-735-4554
International FAX: 920-735-4125

MillerWelds.com
**XR-AlumaFeed® SuitCase® Wire Feeder**

**Profile Pulse**: Achieve “stacked dime” weld bead appearance without back-stepping.

**Advanced trigger** provides “trigger interlock” capability and the ability to control the amount of time spent in the arc start and arc crater steps.

**Bright digital displays** are easy to read, and display voltage or arc length and wire feed speed or amperage. They also have indicators for start and crater, setup, schedule select and advanced trigger operations. Two-knob, three-button panel layout makes it simple to change parameters and reduces training time.

**XR-AlumaFeed SuitCase® Specifications (Subject to change without notice.)**

<table>
<thead>
<tr>
<th>Input Power</th>
<th>Input Welding Circuit Rating</th>
<th>Wire Feed Speed</th>
<th>Wire Type and Diameter Capacity</th>
<th>Maximum Spool Size Capacity</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 VAC, 5 A, 50/60 Hz</td>
<td>400 A at 100% duty cycle System duty cycle is limited to gun rating</td>
<td>50–900 ipm (1.3–22.9 m/min.)</td>
<td>Aluminum .035–1/16 in. (0.9–1.6 mm) Solid Wire .035–.045 in. (0.9–1.2 mm) Drive roll kit 268850 required to run 1/16 in. (1.6 mm) wire</td>
<td>12 in. (305 mm)</td>
<td>H: 15.5 in. (394 mm) W: 9 in. (229 mm) D: 21 in. (533 mm)</td>
<td>31 lb. (14.1 kg)</td>
</tr>
</tbody>
</table>

**XR-AlumaFeed SuitCase® Control Panel**

1. Start Menu Indicator
2. Crater Menu Indicator
3. Volts Indicator
4. Schedule B Indicator
5. Advanced Trigger Indicator
6. Amps Indicator
7. Left Adjust Knob
8. Start Button and On Indicator
9. Setup Button and On Indicator
10. Voltage/Arc Length Display
11. Lock Indicator
12. Arc Length Indicator
13. Setup Menu Indicator
14. Amperage/Wire Feed Speed Display
15. Wire Feed Speed Indicator
16. Right Adjust Knob
17. Crater Button and On Indicator

**Power Source Compatibility for XR-AlumaFeed SuitCase® Wire Feeder**

<table>
<thead>
<tr>
<th>Power Source</th>
<th>Pulse Capable</th>
<th>Synergic Pulsed MIG</th>
<th>Profile Pulse Capability</th>
<th>Electronic Inductance/SharpArc®</th>
<th>Compatibility</th>
</tr>
</thead>
<tbody>
<tr>
<td>AlumaPower® 350 and 450 MPa</td>
<td>Yes (Aluminum only)</td>
<td>Yes (Aluminum only)</td>
<td>Yes</td>
<td>Yes</td>
<td>Optimized</td>
</tr>
<tr>
<td>Invision® 350 and 450 MPa</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Best</td>
</tr>
<tr>
<td>XMT® 350 and 450 MPa</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Best</td>
</tr>
<tr>
<td>XMT® 350 and 450 CC/CV</td>
<td>Yes (with Optima)</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Better</td>
</tr>
<tr>
<td>XMT® 304 CC/CV</td>
<td>Yes (with Optima)</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Better</td>
</tr>
<tr>
<td>Invision® 456P</td>
<td>Yes (with Optima)</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Better</td>
</tr>
<tr>
<td>Invision® 456MP</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Better</td>
</tr>
<tr>
<td>Invision® 354P</td>
<td>Yes (with Optima)</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Better</td>
</tr>
<tr>
<td>Invision® 354MP</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Better</td>
</tr>
<tr>
<td>Deltaweld® (after KF790532)</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>Good</td>
</tr>
</tbody>
</table>

**Note**: Power sources not included in this list are not recommended. For specific information, please contact your local Miller distributor.
**Gun Specifications (Subject to change without notice.)**

<table>
<thead>
<tr>
<th>Model</th>
<th>Welding Current Rating</th>
<th>Wire Feed Speed</th>
<th>Wire Diameter Capacity</th>
<th>Dimensions</th>
<th>Net Weight (Gun only)</th>
</tr>
</thead>
<tbody>
<tr>
<td>XR-Aluma-Pro (air-cooled)</td>
<td>300 A at 100% duty cycle</td>
<td>70–900 ipm</td>
<td>.030–1/16 in. (0.8–1.6 mm) aluminum wire Wire kit 230708 required to run 1/16 in. (1.6 mm) wire</td>
<td>H: 5 in. (127 mm) W: 2.5 in (64 mm) D: 17 in. (432 mm)</td>
<td>2.5 lb. (1.1 kg)</td>
</tr>
<tr>
<td>XR-Aluma-Pro (water-cooled)</td>
<td>400 A at 100% duty cycle</td>
<td>70–900 ipm</td>
<td>.030–1/16 in. (0.8–1.6 mm) aluminum wire Wire kit 230708 required to run 1/16 in. (1.6 mm) wire</td>
<td>H: 7.375 in. (187 mm) W: 1.875 in. (48 mm) D: 10.825 in. (270 mm)</td>
<td>2.2 lb. (1 kg)</td>
</tr>
<tr>
<td>XR-Pistol-Pro (air-cooled)</td>
<td>200 A at 100% duty cycle</td>
<td>70–900 ipm</td>
<td>.030–1/16 in. (0.8–1.6 mm) aluminum wire Wire kit 230708 required to run 1/16 in. (1.6 mm) wire</td>
<td>H: 7.375 in. (187 mm) W: 1.875 in. (48 mm) D: 10.825 in. (270 mm)</td>
<td>2.4 lb. (1.1 kg)</td>
</tr>
<tr>
<td>XR-Pistol-Pro (water-cooled)</td>
<td>400 A at 100% duty cycle</td>
<td>70–900 ipm</td>
<td>.030–1/16 in. (0.8–1.6 mm) aluminum wire Wire kit 230708 required to run 1/16 in. (1.6 mm) wire</td>
<td>H: 7.375 in. (187 mm) W: 1.875 in. (48 mm) D: 10.825 in. (270 mm)</td>
<td>2.4 lb. (1.1 kg)</td>
</tr>
</tbody>
</table>

**Standard Gun Consumables**

**XR-Aluma-Pro™ Gun**

<table>
<thead>
<tr>
<th>Aluminum Wire Size</th>
<th>FasTip Contact Tip (Qty. 25)</th>
<th>Drive Rolls</th>
<th>Idler Rolls</th>
<th>Inlet Guides</th>
<th>Liner for Short Air-Cooled Head Tube 4 in. (102 mm)</th>
<th>Liner for Long Air- or Water-Cooled Head Tube 6 in. (152 mm)</th>
<th>Cable Liners</th>
</tr>
</thead>
<tbody>
<tr>
<td>.030 in. (0.8 mm)</td>
<td>206186 .041 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>227408</td>
<td>227161</td>
<td>229674</td>
<td>229887</td>
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<tr>
<td>.035 in. (0.9 mm)</td>
<td>206187 .047 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>227408</td>
<td>227161</td>
<td>229674</td>
<td>229891</td>
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<tr>
<td>.040 in. (1.0 mm)</td>
<td>206188 .053 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>227408</td>
<td>227161</td>
<td>229674</td>
<td>232321</td>
</tr>
<tr>
<td>3/64 in. (1.2 mm)</td>
<td>206189 .061 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>227408</td>
<td>2230239</td>
<td>229431</td>
<td></td>
</tr>
<tr>
<td>1/16 in. (1.6 mm)</td>
<td>206191 .071 in. ID</td>
<td>227434</td>
<td>230710</td>
<td>230711</td>
<td>2230239</td>
<td>229431</td>
<td></td>
</tr>
</tbody>
</table>

**XR™-Pistol-Pro Gun**

<table>
<thead>
<tr>
<th>Aluminum Wire Size</th>
<th>FasTip Contact Tip (Qty. 25)</th>
<th>Drive Rolls</th>
<th>Idler Rolls</th>
<th>Head Tube Liner 4 in. (102 mm)</th>
<th>Cable Liners</th>
</tr>
</thead>
<tbody>
<tr>
<td>.030 in. (0.8 mm)</td>
<td>206186 .041 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>M1272</td>
<td>211115</td>
</tr>
<tr>
<td>.035 in. (0.9 mm)</td>
<td>206187 .047 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>M1272</td>
<td>248359</td>
</tr>
<tr>
<td>.040 in. (1.0 mm)</td>
<td>206188 .053 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>M1272</td>
<td>248375</td>
</tr>
<tr>
<td>3/64 in. (1.2 mm)</td>
<td>206189 .061 in. ID</td>
<td>227434</td>
<td>227439</td>
<td>M1273</td>
<td></td>
</tr>
<tr>
<td>1/16 in. (1.6 mm)</td>
<td>206191 .071 in. ID</td>
<td>227434</td>
<td>230710</td>
<td>M1273</td>
<td></td>
</tr>
</tbody>
</table>
AlumaPower™ 350/450 MPa Power Source

MPa: M (MIG), P (Pulse), a (Advanced Arc Control). Advanced arc control enables an improved pulse welding arc. The operator has more control over puddle and bead characteristics using SharpArc. In addition, the unit provides a more robust and stable arc at very low arc length, reducing heat input, and providing the ability to weld on a wider range of material thickness. Benefits include easier setup and no more changing wire speed, and then having to go back to the power source to reset the welding output.

Auto-Line™ power management technology on 350 model allows for any input voltage hook-up (208–575 V) with no manual linking. Ideal solution for dirty or unreliable input power. (450 model is manual link.)

Fan-On-Demand™ cooling system operates only when needed, reducing noise, energy use and the amount of contaminants pulled through machine.

Large, dual digital meters are easy to view and are presettable to ease setting weld output.

Inverter arc control technology provides greater puddle control for outstanding MIG and pulsed MIG weld performance.

Easy setup for MIG and pulsed MIG applications. SharpArc® controls the arc in pulsed MIG mode and gives control over the arc cone shape, puddle fluidity, and bead profile. If a gas is used other than Ar 100% (argon), SharpArc can be adjusted to help customize your arc to the gas being used.

Lightweight, aerospace-grade aluminum case offers protection and the benefit of reduced weight.

Ultra-tough, polycarbonate-blended cover for control panel protects front controls from damage.

Power factor of .95 enables smaller fuses/breakers and primary wiring. Primary amperage draw at rated output is 25 percent less than the competition.

Line voltage compensation keeps welding output constant even if input power varies by +/-10 percent. 350 models further expand line voltage compensation to an amazing +37/-59 percent when operating on 460 V.

Built-in synergic or standard pulsed MIG capabilities. See the list below of built-in pulsed MIG (GMAW-P) aluminum programs.

<table>
<thead>
<tr>
<th>Wire Type</th>
<th>Gas Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>.035 AL 4043</td>
<td>Ar 100% (argon)</td>
</tr>
<tr>
<td>.040 AL 4043</td>
<td>Ar 100% (argon)</td>
</tr>
<tr>
<td>3/64 AL 4043</td>
<td>Ar 100% (argon)</td>
</tr>
<tr>
<td>1/16 AL 4043</td>
<td>Ar 100% (argon)</td>
</tr>
<tr>
<td>.035 AL 5356</td>
<td>Ar 100% (argon)</td>
</tr>
<tr>
<td>.040 AL 5356</td>
<td>Ar 100% (argon)</td>
</tr>
<tr>
<td>3/64 AL 5356</td>
<td>Ar 100% (argon)</td>
</tr>
<tr>
<td>1/16 AL 5356</td>
<td>Ar 100% (argon)</td>
</tr>
<tr>
<td>.035 AL49</td>
<td>Ar 100% (argon)</td>
</tr>
<tr>
<td>.040 AL49</td>
<td>Ar 100% (argon)</td>
</tr>
<tr>
<td>1/16 AL49</td>
<td>Ar 100% (argon)</td>
</tr>
</tbody>
</table>

Certified by Canadian Standards Association to both the Canadian and U.S. Standards.
### AlumaPower™ Control Panel

1. Output ON Indicator Light
2. Left Display
3. Voltage Indicator
4. Arc Length Indicator
5. Wire Feeder Receptacle
6. Adjustment Control
7. Right Display
8. Setup Indicator
9. Amperage Indicator
10. Setup Indicator Lights
    - Arc Control Indicator
    - Process Indicator
    - Wire/Gas Type Indicator
    - Setup Button

---

### Performance Data

#### AlumaPower 350 MPa Duty Cycle Chart

- **Welding Amperes**
  - 500
  - 425
  - 350
  - 250
  - 200
  - 150
  - 100

- **% Duty Cycle**
  - 10
  - 15
  - 20
  - 25
  - 30
  - 40
  - 50
  - 60
  - 70
  - 80
  - 90
  - 100

- **Power Cords**
  - 6 AWG power cord
  - 8 AWG power cord

#### AlumaPower 450 MPa Duty Cycle Chart

- **Welding Amperes**
  - 700
  - 600
  - 500
  - 400
  - 300
  - 200
  - 150

- **% Duty Cycle**
  - 10
  - 15
  - 20
  - 25
  - 30
  - 40
  - 50
  - 60
  - 70
  - 80
  - 90
  - 100

- **3-phase operation**
- 56%
AlumaFeed® System Packages

Stationary Packages

AlumaFeed System Stationary Packages
Stationary display without running gear/cylinder rack.

- 951838 AlumaPower 350 MPa with 15 ft. (4.6 m) air-cooled XR-Aluma-Pro gun
- 951834 AlumaPower 350 MPa with 25 ft. (7.6 m) air-cooled XR-Aluma-Pro gun
- 951836 AlumaPower 350 MPa with 30 ft. (9 m) air-cooled XR-Pistol-Pro gun
- 951842 AlumaPower 450 MPa with 25 ft. (7.6 m) water-cooled XR-Aluma-Pro gun

Packages include:
- AlumaPower™ 350 (without auxiliary power)
  OR AlumaPower™ 450 MPa (with 115-volt auxiliary power) power source
- XR-AlumaFeed® SuitCase® wire feeder
- XR-Aluma-Pro™ (gooseneck-style)
  OR XR™-Pistol-Pro (pistol-grip-style) push-pull gun
- Gun and feeder drive rolls and consumables to run .035–3/64 inch (0.9–1.2 mm) wire (1/16-inch consumables not included, order separately)
- Coolmate™ 3 and coolant included with water-cooled package

MIGRunner™ Packages

AlumaFeed System MIGRunner Packages
MIGRunner system with running gear/cylinder rack.

- 951833 AlumaPower 350 MPa with 25 ft. (7.6 m) air-cooled XR-Aluma-Pro gun
- 951837 AlumaPower 350 MPa with 25 ft. (7.6 m) water-cooled XR-Aluma-Pro gun
- 951841 AlumaPower 350 MPa with 30 ft. (9 m) air-cooled XR-Pistol-Pro gun
- 951835 AlumaPower 350 MPa with 30 ft. (9 m) water-cooled XR-Pistol-Pro gun
- 951840 AlumaPower 450 MPa with 25 ft. (7.6 m) air-cooled XR-Aluma-Pro gun
- 951839 AlumaPower 450 MPa with 25 ft. (7.6 m) water-cooled XR-Aluma-Pro gun

Packages include:
- AlumaPower™ 350 (with 115-volt auxiliary power in water-cooled packages)
  OR AlumaPower™ 450 MPa (with 115-volt auxiliary power) power source
- XR-AlumaFeed® SuitCase® wire feeder
- XR-Aluma-Pro™ (gooseneck-style)
  OR XR™-Pistol-Pro (pistol-grip-style) push-pull gun
- MIGRunner cart
- Industrial MIG 4/0 MIG kit with Dinse-style connectors for AlumaPower 350 MPa
  OR with lug connectors for AlumaPower 450 MPa (see page 7 for contents)
  Note: Positive weld cable connection to the feeder requires the ring lug be cut off and replaced with the Tweco-style connector supplied with the XR-AlumaFeed SuitCase feeder.
- Gun and feeder drive rolls and consumables to run .035–3/64 inch (0.9–1.2 mm) wire (1/16-inch consumables not included, order separately)
- Coolmate™ 3 and coolant included with water-cooled packages
Genuine Miller® Accessories

Guns

XR-Aluma-Pro® Guns
301568 15 ft. (4.6 m), air-cooled
301569 25 ft. (7.6 m), air-cooled
301570 35 ft. (10.6 m), air-cooled
301571 15 ft. (4.6 m), water-cooled
301572 25 ft. (7.6 m), water-cooled
301573 35 ft. (10.6 m), water-cooled
This easy to use and maintain gooseneck-style MIG gun is designed for push-pull wire feed systems. Available in air- or water-cooled versions. Gun design allows for better access into tight spots. See literature M/1.71.

XR-Pistol-Pro Guns
300782 15 ft. (4.6 m), air-cooled
300783 25 ft. (7.6 m), air-cooled
300784 35 ft. (10.6 m), air-cooled
300785 15 ft. (4.6 m), water-cooled
300786 25 ft. (7.6 m), water-cooled
300787 35 ft. (10.6 m), water-cooled
This easy to use and maintain pistol-grip MIG gun is designed for push-pull wire feed systems. Available in air- or water-cooled versions. See literature M/1.74.

Cable Cover
M1681 15 ft. (4.6 m)
M1682 25 ft. (7.6 m)
M1683 35 ft. (10.6 m)
Protects gun hose and cable assembly from wear and abrasion. Features full-length hook-and-loop closure for ease of maintenance or replacement.

Short Air-Cooled Head Tube Assembly 231519
60-degree/4-inch (102 mm) standard head tube includes liner.

Long Air-Cooled Head Tube Assembly 231518
60-degree/6-inch (152 mm) optional head tube includes liner.

Hardwire Liner Kit for Steel and Stainless 198377
For 15, 25, or 35 ft. (.4, 7.6, or 10.6 m) guns
Kit consists of gun head tube liner 233998 listed below and feed cable liner. Recommend using .030–.045 inch mild steel or stainless steel electrode wire. Note: .052- and 1/16-inch wires not recommended.

Phosphorous Bronze Liner
233999 Long head tube (air or water)
233998 Short head tube (air only)
For use with hardwire liner kit 198377 when used in XR-Aluma-Pro gun.

Industrial MIG 4/0 Kit with Dinse Connectors 300405
For AlumaPower 350 MPa power source. Includes flowmeter regulator with 10-foot (3 m) gas hose, 10-foot (3 m) 4/0 feeder weld cable with Dinse-style connector on one end and a lug on the other, 15-foot (4.6 m) work cable with Dinse-style connector on one end and 600-amp C-clamp on the other. Note: Positive weld cable connection to the feeder requires the ring lug be cut off and replaced with the Tweco-style connector supplied with the XR-AlumaFeed® SuitCase® feeder.

Industrial MIG 4/0 Kit 300390
For AlumaPower 450 MPa power source. Includes the same as the kit above, except weld and work cables have lugs instead of Dinse-style connectors.

Flowmeter Kit 301306
Includes flowmeter and components required for mounting to the back of the XR-AlumaFeed® SuitCase® wire feeder.

1/16-inch (1.6 mm) Wire Kit 230708
Specially designed for 1/16-inch wire. Includes idler roll, head tube liner and inlet guide. Required when running 1/16-inch wires. Not included with standard XR-Aluma-Pro or XR-Pistol-Pro gun.

Dinse-Style Connector Kit 042418
Accepts #4 to #1/0 AWG cable size.
042533 Accepts #1/0 to #2/0 AWG cable size.
Kit includes one male Dinse-style plug which attaches to the work and/or weld cables and plugs into the Dinse-style receptacles on the power source.

Extension Kit for Dinse-Style Cable Connectors 042419
Accepts #4 to #1/0 AWG cable size. Used to adapt or extend weld and/or work cables. Kit includes one male Dinse-style plug and one in-line female Dinse-style receptacle.

Running Gear

MIGRunner™ Cart 195445
Small footprint and easily maneuverable, with cylinder rack low enough that you do not have to lift bottles.

Universal Carrying Cart and Cylinder Rack 042934
Holds power source, and gas cylinder up to 56 inches (142.2 cm) high measuring 6 to 9 inches (15.2 to 22.8 cm) in diameter.

Coolant Systems

For more information see literature AY/7.2.

Coolmate™ 3
043007 115 V
043008 230 V
For use with water-cooled torches rated up to 600 amps. Unique paddle-wheel indicator, external filter and easy-fill spout.

Coolmate™ 4
042288 115 V
For use with water-cooled torches rated up to 600 amps. Tough molded polyethylene case with carrying handle.

Coolant 043809
Sold in cases of four one-gallon recyclable plastic bottles. Miller coolants contain a base of ethylene glycol and deionized water to protect against freezing to -37 degrees Fahrenheit (-38°C) or boiling to 227 degrees Fahrenheit (108°C). Also contains a compound that resists algae growth.
## Ordering Information

<table>
<thead>
<tr>
<th>Power Source and Options</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>AlumaFeed® System Stationary Packages</td>
<td>951838</td>
<td>350 MPa with 15-foot (4.6 m) air-cooled XR-Aluma-Pro gun</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>951834</td>
<td>350 MPa with 25-foot (7.6 m) air-cooled XR-Aluma-Pro gun</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>951836</td>
<td>350 MPa with 30-foot (9 m) air-cooled XR-Pistol-Pro gun</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>951842</td>
<td>450 MPa with 25-foot (7.6 m) water-cooled XR-Aluma-Pro gun</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AlumaFeed® System MIGRunner™ Packages</td>
<td>951833</td>
<td>350 MPa with 25-foot (7.6 m) air-cooled XR-Aluma-Pro gun</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>951837</td>
<td>350 MPa with 25-foot (7.6 m) water-cooled XR-Aluma-Pro gun</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>951841</td>
<td>350 MPa with 30-foot (9 m) air-cooled XR-Pistol-Pro gun</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>951835</td>
<td>350 MPa with 30-foot (9 m) water-cooled XR-Pistol-Pro gun</td>
<td></td>
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<tr>
<td></td>
<td>951840</td>
<td>450 MPa with 25-foot (7.6 m) air-cooled XR-Aluma-Pro gun</td>
<td></td>
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<tr>
<td></td>
<td>951839</td>
<td>450 MPa with 25-foot (7.6 m) water-cooled XR-Aluma-Pro gun</td>
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<tr>
<td>AlumaPower™ 350 MPa Power Source</td>
<td>907420</td>
<td>Power source only. 208 – 575 V with Auto-Line™</td>
<td></td>
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<tr>
<td></td>
<td>907420001</td>
<td>Power source only. 208 – 575 V with Auto-Line™ and auxiliary power</td>
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<tr>
<td>AlumaPower™ 450 MPa Power Source</td>
<td>907483</td>
<td>Power source only. 230/460 V with auxiliary power</td>
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<tr>
<td></td>
<td>907484</td>
<td>Power source only. 575 V with auxiliary power</td>
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<tr>
<td>XR-AlumaFeed® SuitCase® Wire Feeder</td>
<td>301567</td>
<td>Feeder only. Full synergic operation when used with MPa power sources only.</td>
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<tr>
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<td>Other Miller 14-pin power sources may be used, but feature operation may be</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td>limited. Call your Miller distributor for more information</td>
<td></td>
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</tr>
</tbody>
</table>

## Guns and Gun Accessories

- **XR-Aluma-Pro™ Guns**: See page 7
- **XR™-Pistol-Pro Guns**: See page 7
- **Replacement Cable Covers**: See page 7
- **Drive Rolls and Liners**: See page 3
- **1/16-inch (1.6 mm) Wire Kit**: 230708 Required with 1/16-inch drive roll kit below to run 1/16-inch wire

## Feeder and Power Supply Accessory

- **XR-AlumaFeed SuitCase® 1/16-inch (1.6 mm) Drive Roll Kit**: 268850 Required with 1/16-inch wire kit above to run 1/16-inch wire
- **Flowmeter Kit**: 301306 See page 7
- **Industrial MIG 4/0 Kit with Dinse Connectors**: See page 7
- **Remote Control Extension Kits**: See page 7
- **Cable Connectors and Adapters**: See page 7

## System Accessories

- **MIGRunner™ Cart**: 195445
- **Universal Carrying Cart and Cylinder Rack**: 042934
- **Coolant Systems**: See page 7. See literature AY/7.2

### Total Quoted Price:

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